



Spectrum Industries, Inc.
Chippewa Falls, WI

SPECTRUM
INDUSTRIES INC. 



Corporate Overview

Making a Difference in your Circle of Care

Quality Solutions by Design

Corporate Overview

QUALITY SOLUTIONS by design

Founded in 1968, Spectrum is 53 years young!

Spectrum remains focused on entrepreneurial programs and new, innovative designs

Spectrum only sells its proprietary products through AV, IT and Furniture channel partners

Spectrum features US-based design, manufacturing, logistics, selling and support teams

Through the years Spectrum has manufactured over 4,000 unique products

Spectrum provides solutions to end users in State/Local/Federal, Education, Enterprise, Medical, Retail and Manufacturing markets



"We guarantee complete customer satisfaction."

– David Hancock, Founder/CEO



Spectrum Team

Quality People Making GREAT Products



**David
See**

President



**Scott
Dorn**

EVP



Dean White

**EVP
Operations**



**Ben
Jones**

**VP
Sales**



**Jeremy
Henck**

**Engineering
Manager**



**Denise
Parkhurst**

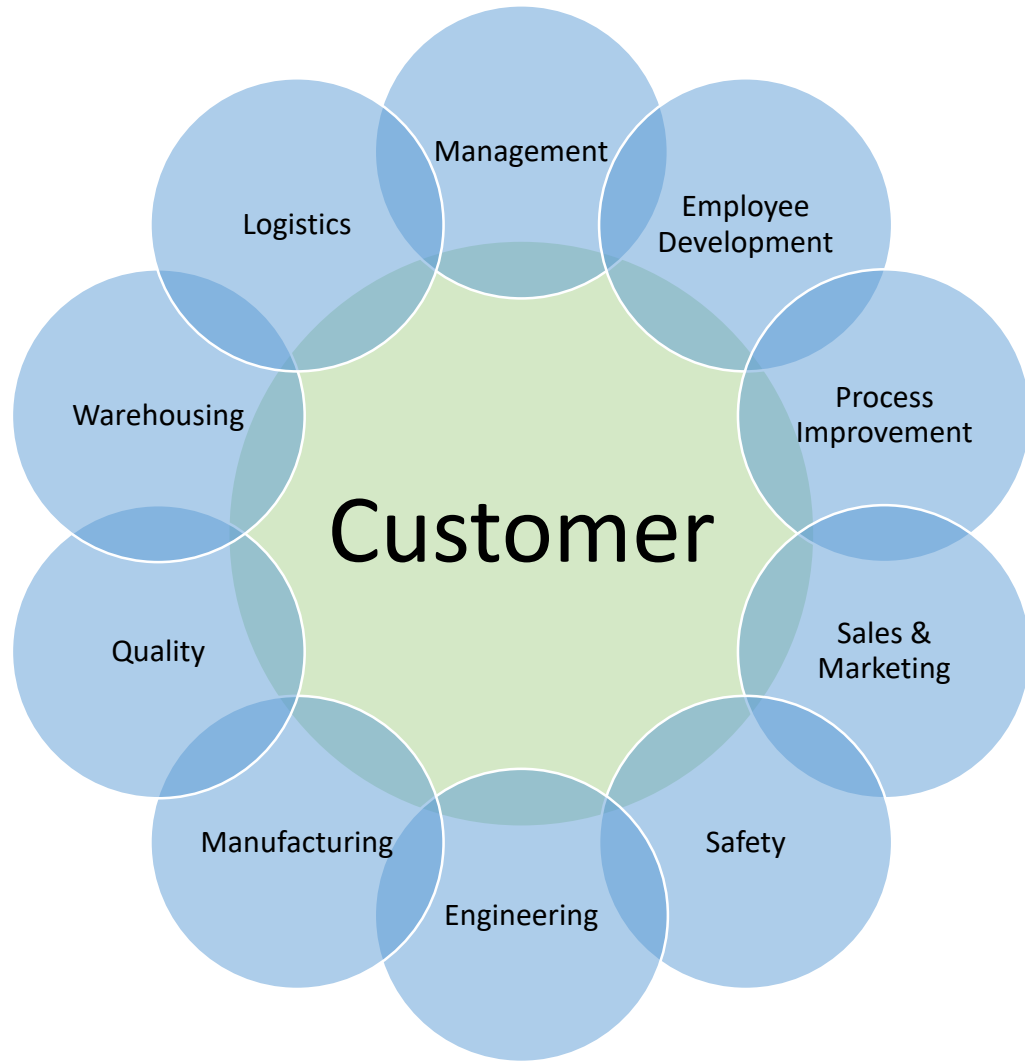
**Customer
Satisfaction
Manager**



Matt Hutton

**Technical
Support
Manager**

Organizational Commitment



Spectrum Team

Quality People Making GREAT Products

**Customer-centric approach
promotes access and
support across the entire
organization.**

"Customer service is paramount in everything we do. From supporting the Territory Managers and preparing accurate quotes to answering any type of product question from end-users and resellers. Throughout the entire process, we keep the customer in mind." – Denise Parkhurst, Customer Satisfaction Manager



Travis Edinger

Performance Lab Technician

"Material choices and design concepts are evaluated through rigorous testing. All of Spectrum product offerings are approved for consumer use only after they have satisfactorily passed the tests performed on them. Our testing formats are based on recognized industry leaders of Safety and Performance Standards such as ANSI/BIFMA, UL, ASTM, and FedEx. We test beyond the required criteria to insure our products are more than just "acceptable." They are the best!"

Find out more about Spectrum Industries.



Val Herrick

Production Scheduling Manager

"At Spectrum, I am responsible for the overall manufacturing planning process. There are lots of steps and lots to coordinate, all to make sure the customer gets their product when they need it. What I like about my job is the challenge it poses. Most days are never the same and it truly takes a team to make a quality product. I'm lucky to work with a great team. To me, that's what it means to work with great people and for a quality organization."

Find out more about Spectrum Industries.



Spectrum Team

Quality People Making GREAT Products

Spectrum's specialty design & fabrication capabilities allow customers & brands to see their visions come to life. From custom logos and cutouts to completely unique designs, Spectrum is your turnkey manufacturer.

CNC Blanking

Trumpf 3030 Fiber Laser

- 4kW Laser
- Table Size: 5'x10'
- Cutting Capacity:
 - Carbon Steel: Up to 7GA
 - Stainless Steel: Up to 7GA
 - Aluminum: Up to 1/8"

Mazak 4kW CO₂ Laser

- 4kW Laser
- Table Size: 5'x10'
- Cutting Capacity:
 - Carbon Steel: Up to 7GA



Press Brakes:

- 40T Satan Darley Brake (4' Bed Length)
- 60T Accupress Brake (8' Bed Length)
- 90T and 130T Cincinnati Brakes (8' Bed Length)
- Bending Capacity:
 - Carbon Steel: 11GA
 - Stainless Steel: 16GA
- ON-HAND V-DIES:

Material Thickness	V-Opening			Inside Bend Radius
	0.375	0.625	1	
20g (.036)	0.06	0.1	0.16	
18g (.048)	0.06	0.1	0.16	
16g (.06)	0.06	0.1	0.16	
14g (.075)		0.1	0.16	
12g (.105)		0.1	0.16	
11g (.12)			0.16	
10g (.135)			0.16	
7g (.18)			0.16	



Panel Processing

High Pressure Laminating Line

- Capacity: 60" x 144"

Homag HPL 400 Panel Saw

- Capacity: 60" x 144" x 4.25"

CNC Sheet-based Routers

- Machines:
 - Weeke Vantech and Komo
 - Capacity: 60" x 144"

CNC Pod and Rail Routers

- Machines:
 - Weeke Venture
 - Holz-Her Point-to-Point Machining Center
 - Additional Capabilities: Edgeboring

Vector CNC Contour Edgebender

- Capacity: 60" x 138"
- Banding Capacity (min/max): 2mm/3mm thick x .625"/1.5"

Vitap Manual Contour Edgebender

- Capacity: 10 sq. ft. (max length: 48")

Holz-Her Contriga Straightline Edgebender

- Capacity
 - Min: 5.5" x 2.5" x .25" thk
 - Max: 60" x 96" x 3"
- Banding Capacity (min/max): .024"/1.125"



CNC Forming

Salvagnini Panel Bender

- Bending capacity



Welding and Tube Fabrication

CNC Tube Milling

- Haas VF3 Machining Centers
 - Insert Less Form Drilling
 - Slotting/Notching
- MIG Welding with Modular Bluco Fixturing

Misc. Fastening:

- Riv-nut Inserts
- Self-clinching Inserts
- Stud Welding



Metal Finishing

New Powder Line

- Nordson Automated Powder Booth
 - Capacity Size:
 - 84" long x 36" wide x 72" high
 - Capacity Weight
 - Less Than 84" OAL – 300#
 - 84+ " OAL – 600#
 - Applications
 - Interior
 - Exterior – Zirconium pretreat salt spray 1,000+ hrs. Application should be evaluated and tested.

Current Powder Line

- Wagner Automated Powder Booth
 - Pretreatment: Chemical Phosphorization
 - Applications: Interior Products Only



Dimension		Material	Max Tensile Strength	Min. Sheet Thickness	Max Sheet Thickness
Length Min/Max	11.22" / 98.23"	Stainless Steel	95.7 KSI	.016"	.098" (+/- 90 deg) .083" (+/- 120 deg) .063" (+/- 130 deg)
Width Min/Max	5.51" / 60"	Steel	59.4 KSI	.016"	.125" (+/- 90 deg) .098" (+/- 120 deg) .083" (+/- 130 deg)
Depth Max	6.0"	Aluminum	38.4 KSI	.016"	.157" (+/- 120 deg) .138" (+/- 130 deg)

Solid Lumber Fabrication

- Gang Rip Saw
- Moulder (4 side)
- 42" wd. Timesaver Sander
- Tenoners
- Clamp Carrier
- Oscillating Edge Sander
- 24" wd. Planer
- Staining and sealing

Other Services

- Light Assembly
- On-Site Design
- Prototyping



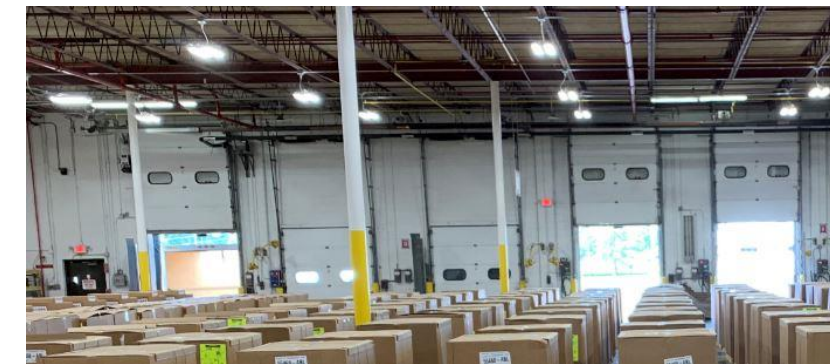
Corporate Overview

QUALITY SOLUTIONS by design

Spectrum Capabilities

Custom & OEM Solutions

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QUALITY SOLUTIONS by design



SCS Indoor Advantage Gold Certification



ISO 9001:2015 Certification



ETL Listed Device Carts



Green Masters Program



“Quality and safety are designed into Spectrum products from the outset of ideation. Customer evaluation and lab-controlled testing validates them.” - Scott Dorn, Executive Vice President





Corporate Overview
QUALITY SOLUTIONS by design



POC3 Cart
Supporting the "Circle of Care"



Spectrum Projects
Specialty Market Applications



Celebrating 50 YEARS OF INNOVATION **SPECTRUM INDUSTRIES INC.**

COLLECTIV8™

PRO20™

OMS™

FLEX ACTIVE FLIP™

medical SPACES
 ENGAGE YOUR MEDICAL FACILITY WITH SPECTRUM

OPTIO TABLE™

INNOVATIVE FURNITURE
 connecting you with technology™

Celebrating 50 YEARS OF INNOVATION **SPECTRUM INDUSTRIES INC.**

COMPACT LECTERN™

COLLECTIV8™

FLEX INSIGHT DESK™

government SPACES
 ENGAGE YOUR GOVERNMENTAL AGENCY WITH SPECTRUM

VR30 CART™

INNOVATIVE FURNITURE
 connecting you with technology™

FLEX ACTIVE FLIP™

Spectrum's furniture creates engaging spaces as well as device management and power solutions. From training to conference rooms, sit-to-stand workstations to lecterns, computer labs to device management and virtual simulation. Spectrum offers a complete line of innovative furniture to engage and integrate your space.

Ask about CUSTOM SIMULATION FURNITURE.



“We guarantee complete customer satisfaction.”

– David Hancock, Founder/CEO

Spectrum's Values

RESPECT | SAFETY | INTEGRITY | QUALITY | INNOVATION

Spectrum's Mission

- Deliver high quality products and services when our customers need them
- Develop employees' potential and ability to meet new and existing challenges
- Be an ethical and community minded corporate citizen through sustainable practices that balance economic, environmental, and social needs of our stakeholders

Spectrum's Vision

Maximize our design and manufacturing capabilities with a passion for finding the best solutions for the way our world works and learns

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